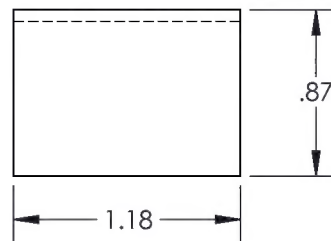
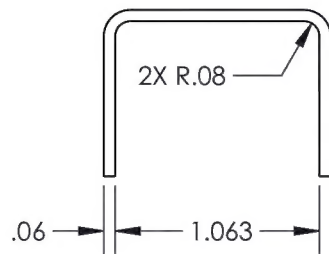
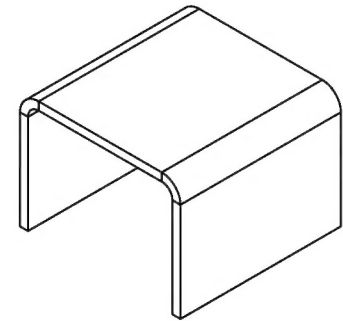
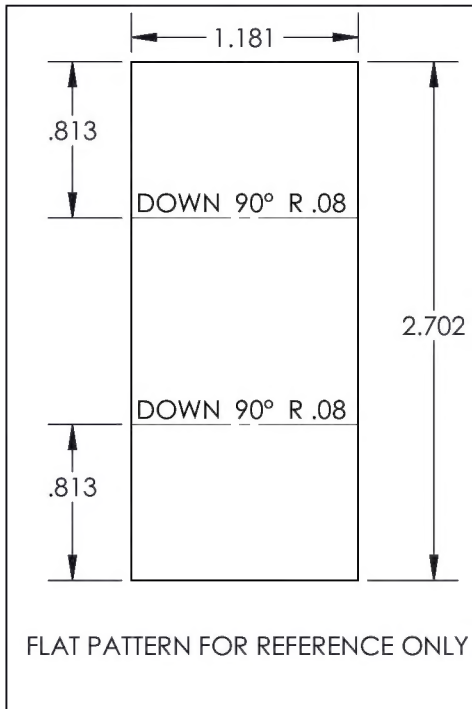


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
H	16-0005	-E CH'D MATERIAL WAS 1018/1020 IS A36/1018/1020 HR, CH'D P/N WAS 8819331000-E IS 8819331001-E, CH'D DESCRIPTION WAS GUSSET PLATE IS DOUBLER.	1/28/2016	RJC	JAG



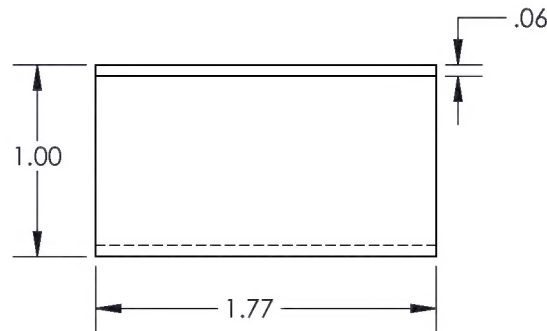
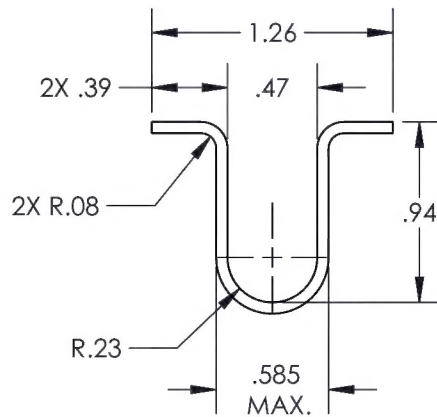
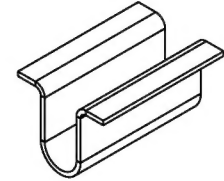
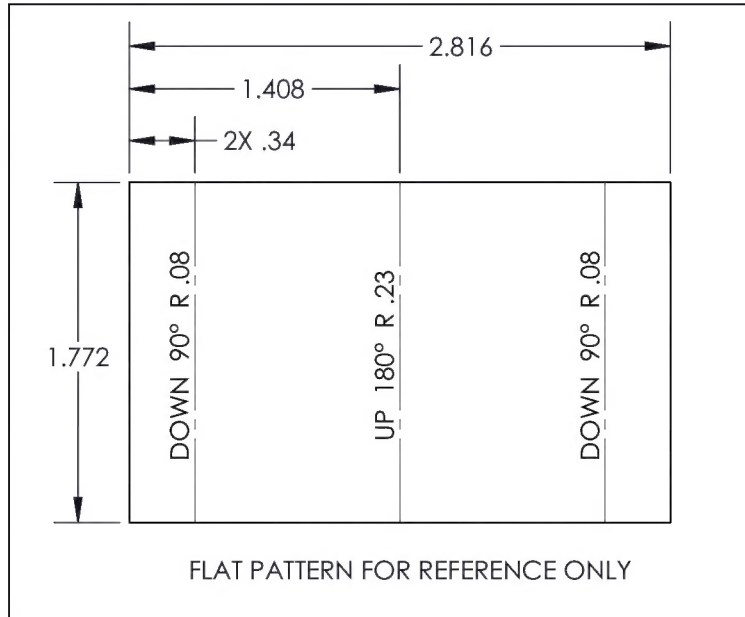
(-E)  
DOUBLER

NOTE:  
FOR REFERENCE ONLY.

<b>DART</b> AEROSPACE	
TITLE <b>ENGINE STAND</b>	
DWG NO. <b>8819331001-E</b>	REV <b>H</b>
MAT'L A36/1018/1020 HR	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .03 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 11/5/2015 SHEET 1 OF 2

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
H	16-0005	-FB CH'D P/N WAS 8819331000-FB IS 8819331001-FB, CH'D DIMS WAS 2X .45 IS 2X .39, WAS 1.00 IS .94, WAS R.18 IS R.23, ADDED DIMS 1.26, .47, AND .585 MAX, CH'D MATERIAL WAS 1018/1020 IS A36/1018/1020 HR.	1/28/2016	RJC	JAG



(-FB)

SADDLE

NOTE:  
FOR REFERENCE ONLY.

<b>DART</b> AEROSPACE	
TITLE <b>ENGINE STAND</b>	
DWG NO. <b>8819331001-FB</b>	REV <b>H</b>
MAT'L A36/1018/1020 HR	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .03 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 11/5/2015 SHEET 2 OF 2